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INCORPORATED

## **IMPORTANT - READ CAREFULLY**

## **Vinyl Graphic Application Instructions (Large)**

Begin by cleaning surface of application area, using either warm water and detergent or mineral spirits. Be sure to use cleaner that will NOT harm your application area.

Use masking tape to provide alignment marks on application area. This will help you align the graphic correctly, as well as give you a visual of how the layout will look.

Position the graphic with tape along alignment marks creating a horizontal "tape hinge" along the top edge of the graphic. The temperature of the surface to which the vinyl graphic is to be applied should be above 50 degrees Fahrenheit.

Wet hands with application fluid to prevent skin oil from affecting the adhesive area of vinyl. ( If application fluid is not available, mixing one teaspoon of non-detergent soap in one gallon of warm water may be substituted. )

To prevent accidental sticking while adhering the vinyl graphic, wet the application area with application fluid or soap solution. Then with wet, soapy hands slowly remove the backing paper from the vinyl graphic at a 180 degree angle, leaving the premask still adhered to the face of the graphic.

Straighten the premask so that no fold or creases remain and gently begin to squeegee the premasked vinyl areas working out the excess application fluid (or soap solution). Using light pressure work from the center outwards. After the light first pass, make another pass this time pressing the premask firmly, concentrating on the vinyl areas, again working from the center of the vinyl graphic outward.

Carefully remove the premask at a 180 degree angle making sure the vinyl graphic adheres to the application surface.

After the premask has been removed, gently squeegee the vinyl to ensure a proper hold. (Be careful not to mar or deface your vinyl graphic.)

If necessary, bubbles may be removed by puncturing them with a sharp needle then lightly pressing the affected area to remove trapped air.

## SPECIAL NOTES:

- 48 to 72 hours is required to allow adhesive to make maximum bond with surface. Vehicles may be driven in this period of time, but should not be washed. It is recommended that harsh or abrasive solutions or cleaning tools not be used on the vinyl.
- For good shelf life, storage area should be cool and dry. Keep away from any heat source.
- Vinyl may not be applied to compound curved surfaces (curved more than one direction).

The purchaser of this product is agreed that the sole responsibility of the manufacturer of the product for any claim or defect relating to the product shall be the replacement of the product should it be damaged due to imperfect manufacture, and that the manufacturer of the product does not in any way warrant the merchantability of the product or the fitness of the product for the particular purpose for which the buyer intends to use the product or any fading or damage to the article to which the product may be applied.

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